

# Electric Heavy Forklift



Electric

# The time is now to go electric

Kalmar's electrically powered forklifts can help improve the eco-efficiency of your operations while maintaining the highest levels of productivity and safety. The Kalmar Heavy Electric Forklift is ideal for lifting loads up to 33 tonnes for the metal, forestry, automotive, concrete, energy and container handling sectors.

# A complete line up

Our latest electrically powered heavy forklift can lift loads 18 - 33 tonnes and has a choice of modular battery options and charging solutions to choose from. We will work with you to design a solution that deliver for your business based on the experience and knowledge we have built up over the last 40 years of developing electrically powered solutions.

# Eco-efficiency built in

Being electrically powered, your forklifts will produce zero carbon emissions at source, making them cleaner and safer to operate. You can cut your carbon emissions even further by using green energy sources where available or start to generate and use your own power. Getting an electrically powered forklift is only the start of your eco-efficient journey. One where we will be with you every step of the way.

# Peace of mind

All Kalmar Electric Forklifts come with a 1 year/2000 hour warranty. Charging solutions are covered for 2 years and batteries for up to 5 years. Additional warranties between 2 and 10 years / 4.000 - 20.000 h. are available and are tailored to your individual needs.



# Productive by nature

With an electrically powered driveline your drivers will notice a big difference with faster and smoother acceleration and more responsive handling while still being able to lift up to 33 tonnes efficiently and safely. Less time will be spent servicing and maintaining your electrically powered forklift, improving availability and uptime, as it has less moving and mechanical parts, plus you will be able to keep it running optimally within a broader range of temperatures with Kalmar's Thermal Management System fitted as standard.

# Safety in focus

Kalmar's range of electrically powered forklifts offer highly responsive handling and superior visibility from the cabin, helping to keep your driver safe and in control at all times. Your drivers will also benefit from reduced cabin noise and vibrations as our electrically powered forklift driveline is extremely quiet and smooth. There are also a large range of safety options available that can further enhance the safety of your equipment and the drivers operating them.

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Improve your eco-efficiency while maintaining the highest levels of productivity and safety.



# Our electric portfolio

Kalmar offers an extensive range of electrically powered forklift trucks with lifting capacities from 5-33 tonnes, three different lifting masts and a wide range of specialist attachments: making our electrically powered forklift trucks suitable for a wide variety of material handling tasks.

### **Battery and Charging Monitoring**

Real-time status on battery capacity and health along with charging usage and timing allows for optimised operational planning and usage.

### Kalmar Insight\*

MyKalmar INSIGHT gives you the ability to monitor your fleet's operational status in real time no matter what type of your equipment you operate.

#### Additional Energy Storage

You can use additional energy storage units to capture excess power that you may have produced to use at a later time when required instead of buying from the grid.

### **Charging Post for Li-ion Equipment**

Chargers with REMA connectors for 80V resp. 120V charging of ECG50-90 and ECG90-180 ranges, or charging post with high voltage CCS2/CCS1 connector for ECG180-330 range, reachstackers and empty container handlers.

#### Reachstackers

Kalmar offers a choice of electrically powered reachstackers with a wide range of lifting applications, battery solutions and can handle loads up to 45 tonnes.

#### **Empty Container Handler**

Kalmar's range of electrically powered empty container handlers can operate for up to a full shift on a single charge, lifting loads up to 11 tonnes and placing them up to 8+1 high with our double stacker.

### **Terminal Tractors**

Kalmar's electrically powered terminal tractor has been designed specifically for distribution centres and container terminals. There is a choice of different battery solutions designed to meet your operational requirements.







Medium Lithium-ion Electric Forklif



## Local Grid



# The power is in your hands



# Modular by design

Batteries and chargers are a big part of your overall investment making it critical that you get a solution that is matched to your operational requirements, which is why Kalmar has taken a modular approach to our battery and charging solutions.

There are several different charging solutions with battery capacities from 50-350 kW and three different Li-ion batteries to choose from. Our battery solutions all come with an up to 5 year warranty and have an expected 10-12 year life\*. Kalmar can help you work out which battery option and charging solution is right for your business based on your current work cycles.

# Eco-efficient by nature

By combining powerful yet highly effective electrical motor solutions, the forklift will operate smoothly and productively giving you a highly efficient driving and cargo handling experience. While producing zero carbon emissions at source.

The complete system has been designed to minimise energy usage while maximising performance. Regenerative power from the braking system returns power to the batteries, further enhancing the overall efficiency of the system.

To meet a variety of operational work cycles we offer various combinations of battery sizes and charging capacities, to keep your electric forklift running optimally.

# Preliminary operational hours





Three battery sizes to choose from.



# Opportunity charging

Opportunity charge to match work cycles.

# Productive in extreme weather conditions

Our portfolio of electrically powered reachstackers all come fitted with a Thermal Management System, which allows your equipment to run optimally even in extreme weather temperatures. The system keeps your core battery temperature between 25-30°C for optimal performance even when the temperature outside gets down to -30°C or up to 40°C.

By linking the Thermal Management System to the Climate Control System energy used to heat or cool the operator's cabin will be reduced by 5%. Not only keeping your drivers comfortable, but reducing the overall energy required to run the AC or heating.

## Thermal Management System







# Managing your power

Kalmar's Battery Monitoring System continually manages and monitors the voltage, temperature, coolant and current flow of your battery solution to ensure that it operates optimally over its lifetime. This system also controls the charging of the batteries by redirecting recovered energy back into the battery packs making sure you are using the power available as efficiently as possible.

# Kalmar's Battery Management System manages and monitors:

- State Of Charge (SOC)
- Current
- Voltage
- Temperature
- Cooling & heating
- (summer & winter)
- Charging power
- Fast basic chargingSlower top charging
- Cell status and information.

# Extra safe

With any electrically powered high voltage system you need to be extra safe which is why we have encased and shielded all high voltage lines. Should any connection be interrupted the whole system will automatically shut down keeping your team safe. Knowing how to work with high voltage power sources is extremely important which is why Kalmar has specifically designed a High Voltage training course to enhance the skills of your workers and keep them extra safe.



# Safety fitted as standard

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#### All Kalmar equipment is compliant with EN 1175:2020.

At Kalmar, the safety of people working with our machines is always at the top of our minds, which is why meeting global safety standards is important to us. The safety standard EN 1175:2020, which sets the electrical and electronic component standards for industrial trucks, has been updated to improve the safety of these machines while in operation. This update is valid from April 2023. All Kalmar counter balanced machines, including reachstackers, empty container handlers and forklifts have been updated to meet this new standard to ensure that working with a Kalmar machine is as safe as it can be.

## For Kalmar, the safety of your drivers and maintenance staff is of critical importance, which is why our machines come with many more safety features fitted as standard than other machines available in the market.

The features listed here come fitted as standard on all Kalmar machines. You can enhance your employees safety further by fitting your machine with our additional safety options listed on the following pages.

2-point seat belt. Ensures that your driver is safe and secure while operating our equipment, all Kalmar machines are equipped with an adjustable 2-point seat belt system.



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3-point Contact System. Makes sure your drivers are safe when entering or exiting our equipment.  $\dot{O}$   $\dot{O}$  All machines are fitted with steps and handles to ensure they can always maintain three points of contact with the vehicle, helping to keep them safe and preventing incidental injuries.

> Double brake pedals. To avoid driver leg fatigue, every machine is equipped with dual brake pedals which require only heel to toe movements, allowing the driver to move his foot between the accelerator and brake pedals without having to move their leg.



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Steps with anti-slip protection. To reduce the risk of your driver slipping or falling on our equipment, all entering and exiting points are fitted with non-slip surfaces giving them extra grip, so your drivers stay safe.

Control System. All our equipment is fitted with an electronic Control System for monitoring the machine's different functions while in operation, helping to keep your driver fully informed at all times with up-to-date Operating, Event Controlled and Error Code information.

Operating information. Our equipment's Control System provides several operating information menus, which give your operator and maintenance personnel a great insight into the on-going performance of the machine, allowing them to keep it running optimally.



Event controlled information. Provided through the Overload Protection System to warn the driver through the equipment's Control System if their load exceeds the specified safety limits.

Error code information. Should there be any issue with your equipment while in operation, the electronic control system will immediately alert your driver with the appropriate error code, so they know exactly what is going on and can take appropriate action.



**Display.** Cabins are fitted with a large easy to read display which keeps your drivers fully aware of the machine's on-going performance and any maintenance actions that need to be taken



Control Breaker System for load handling.

All of our equipment is fitted with a Control Breaker System, which automatically shuts down the load handling system should a fault occur, until the fault has been corrected. Keeping your driver, equipment and load safe.



**Operator Presence Detection System.** Maintains the highest levels of safety for both the driver and pedestrians, as all our equipment is fitted with an alarm or visual indicator that comes on automatically if:

- The driver does not fasten their seat belt while in operation.
- The driver leaves their seat without engaging the parking brake.

In addition, if the driver leaves their seat while the machine is operational, the transmission is automatically shifted to neutral and loadhandling functions are disabled.

External reverse light. For the safety of others, all our equipment is equipped with external reversing lights that help the driver keep everyone informed that they are moving backwards.



LED lights. These come fitted as standard on all our equipment, providing better visibility when working in reduced light than halogen lights.



Protection against falling objects. Cabin roof windows on all our equipment are fitted with high strength materials which can withstand heavy blows, helping to protect your drivers from falling objects.



Good visibility. Kalmar cabins provide your drivers with excellent visibility, forwards, upwards, sideways and behind them to help them stay safe while in operation.



# Choose your own upgrade options

## Kalmar has a range of options that make operating your equipment even safer.

Reverse Warning System. Knowing what's going on behind you is critical when other personnel are present. Rear sensors and a reversing camera relay real-time information to an in-cabin display, alerting the driver to any dangers, increasing personnel and driver safety. You can also add additional cameras e.g. on the front of the machine, on the mast, carriage or forks.

Alco-Lock. To ensure your driver is at their best when operating your equipment you can install an Alco-Lock system. This system makes sure that the driver meets alcohol blood level standards before being able to start the machine, much like a breathalyser.

Additional lighting. Extra lighting, particularly if you operate your machine at night, as you can bring greater operational visibility and safety for personnel working on the site. You can choose additional LED working lamps on specific positions.

## Kalmar has a range of solutions that will help make your equipment more eco-efficient and sustainable.



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Tyre Pressure Monitoring System. Helps to reduce wear and tear on tyres which results in reduced fuel consumption. Bluetooth sensors keep the driver advised of the condition of the tyres continually. Active care of your tyres can result in a 10-40% increase in tyre life.





Reverse Beeper System. When your staff are working side-by-side with moving vehicles there is always a safety risk. Installing a reverse beeper system provides a clear acoustic alert when the machine is reversing so personnel can make sure they stay out of harm's way at all times.



Fire Suppression System. To protect your operator and machine from fire you can fit a Fire Suppression System\* to your machine. The system utilises multiple spray nozzles that release a high pressure water mist where the fire has been detected from a rechargeable water tank. This can be activated manually or automatically through an in-cabin temperature sensor.



# This forklift is a dream to drive, with great visibility and easy handling.



# Designed for the driver

# Ergonomically designed

Kalmar Electric Heavy Forklifts come fitted with our ergonomically designed EGO cabin. With slim line b-pillars, adjustable seating, steering wheel and control panel, your drivers will benefit from a superior operating environment and visibility.

The Kalmar Electric Heavy Forklift with its electrically powered driveline, is quieter inside and outside the cabin, vibrates less than traditional forklifts and produces no carbon emissions, further enhancing driver comfort and safety.





## More comfortable.

With a choice of comfortable driver seats, a fault safe pedal system and powerful Electronic Climate Control system with smarter controls your operator will benefit from improved ventilation heating and cooling, plus a cabin with superior comfort and lowest noise level inside and outside.

# Easy to operate.

Our electrically powered heavy forklift comes with a wide choice of lifting levers or joysticks, an electronically adjustable work console and side tilting steering wheel. All designed to make operating your forklift easier and more efficient.







## Extra smart.

Our intuitive user interface combines visibility, sound and touch to create a perfectly balanced operating environment with an intelligent colour display at its heart. Advanced diagnostics, battery status overview and smart settings allow improved operational control and optimal opportunity charging planning.

# What do you need to lift?

Choose between a wide range of lifting masts, carriages, forks and attachments. We offer complete solutions whereby we assemble the attachment in the factory and integrate it with the forklift's other functions.

# Forestry industries

With our medium electric forklift you will be able to handle most loads indoors or out, including lumber packages, pulp, paper, board and waste. Moving raw materials off trucks or train trays, to moving wood around during the milling process or lifting and moving final goods ready for dispatch.

# Metal industry

Our heavy diesel powered forklifts can lift, stack and transport metal slabs, bloms and billets or plates, coils, bars and pipes, which is made even easier and safer when you use speciality attachments including magnets, clamps, grippers, coil rams, forks or slings fitted to the lifting equipment. Also raw material supplies and recycling can be handled.





# Concrete, energy and heavy industry

Flat, round or bulky concrete sections, wavebreakers, bricks and rocks can be lifted with ease, as can hardware for the energy sector: like supplies for oil & gas offshore sites, or biomass and nuclear plants. Heavy loads for the wind turbines and their sub contractors; producing foundations, mono-piles, tower sections, nacelles, drive units and blades can also be lifted and moved safely and efficiently.





# Logistics and stevedoring

Whether you're moving sensitive goods like fresh fruit and vegetables, pallets filled with goods ready for dispatch or moving containers this electric forklift can handle your loads efficiently and safely both indoors and out as it produces no carbon emissions.





# Keep moving with Kalmar Services

To keep your business moving Kalmar Services offers a range of services that can help you keep your equipment moving optimally.

# Kalmar Care

## Care that keeps your business moving.

With Kalmar Care you get a flexible service that's built around your business. Including, the experience and knowledge of Kalmar's dedicated staff, coupled with transparency and increased predictability of costs.

Kalmar Care is available in three different service models: our two customisable contracts – Essential Care and Complete Care - and our flexible solution On Demand Care.

Service models:

**Essential Care** A maintenance solution to keep your equipment in an optimal condition.

Maintenance Planning	
Preventive Maintenance	
Predictive Maintenance	
Corrective Maintenance	
Preventive Spare Parts	
Corrective Spare Parts	
Lubricants	
MyKalmar	
Kalmar Insight	
Tyre Maintenance	
Battery Maintenance	

Optional Included





**Complete Care** A complete service solution providing piece of mind and maximum equipment uptime.



**On Demand Care** Top-of-the-line service whenever you need it.

Top-of-the-line service whenever you need it

# **v**lyKalmar

## Keeping your cargo moving.

The MyKalmar portal brings together many of Kalmar's digital services into one place. With a single point of access and a user-friendly design you'll benefit from greater visibility and control over your maintenance activities, parts ordering and equipment performance - helping you improve your operational performance, safety and efficiency across your entire fleet.

# Kalmar Insight

## Optimise your operations with Insight.

Kalmar Insight\* is a performance management tool for cargo handling, which gives you an easy to use overview of your fleet operations, by aggregating data from multiple sources, including equipment built by other manufacturers. Review your entire fleet activities, schedule maintenance activities and order the required parts





# MyKalmar STORE

MyKalmar STORE is your one stop shop for all the parts you need which is accessible through MyKalmar. Open 24/7. accessible on any screen and available in different languages, MyKalmar STORE stocks 100s of thousands of Kalmar Genuine Parts at any given time and we can have them delivered quickly to you, no matter where you are in the world. You can search, order and then track your order all through the same application. MyKalmar STORE has been designed to make your life easier.

# Kalmar Training

#### Enhance your skills.

To get the most out of your new machine our training centre offers a range of courses for both your technicians and operators. Operators can be taught how to drive the machine for optimum performance and minimum waste, and to learn what needs to be checked daily for optimal safety. Technicians can be educated with the knowledge they need to keep your new equipment in top condition in a safe way. Courses are a mix of theory and hands-on experience. automatically. All enabling you to take action on real-time information, that will help improve your overall operations immediately. Kalmar Insight comes fitted and ready to be activated in all new Kalmar equipment, it can also be retrofitted into existing Kalmar equipment or those built by other manufacturers.

\*Installation costs and/or an annual subscription fee may apply.



# Standard\*

#### ECG180-330 (18-33 tonnes)

## Norms, standards and regulations according to:

- Machinery Directive 2006/42/EC
  Safety Industrial Trucks Standard ISO 3691-1 +
- EN 16307-1 Safety Low & High Lift Trucks Standard ANSI /
- ITSDF B56.1 Stability Masted Forklift Trucks Standard ISO 22915-1, -2
- Electrics / Electronics Standard EN 1175
   Electromagnetic Compatibility Directive 2014/30/EC
- Electromagnetic Compatibility Standard EN 12895
   Noise Emission Directive 2000/14/EC and 2005/88/EC
- Noise Emission Standard EN 12053
- CE-marking (EU/EEA)
   ANSI / ITSDF-marking Forklift Trucks (USA/CAN)
- AS-marking (Australia)
- UKCA-marking (UK)
  Supply of Machinery (Safety) Regulations 2008 (UK)

- Strong, durable and welded box-type chassis · Powerful front end unit for drive axle and lift mast fixations
- Solid tilt cylinder fixations in chassis and mast
- · Full access to the entire powertrain with tilting cabin · Very good visibility in forward, up, sideways and
- rearwards • Dual access stairways on left / right sides (steps/ handles)
- · Low cabin mounting for easy access on both sides
- Lifting eyes and achor points (front & rear) Towing pin in rear counter weight (Short model)

#### Body

- · Strong and protective steel mudguards (front / rear) Long bottom step between the mudguards (anti-slip) on both sides
- Short access steps (3x) up to the cabin (anti-slip) on LHS

  Short anti-slip access steps (2x on left side,
- 3x on right side)
- Big rear view mirrors on front mudguards (2x) + 2x in the mast
- Welded lamp brackets bolted on front mudguards (2x) Basic noise insulation kit of the forklift

- Steer Axle (rear) Kalmar steer axle mounted dual pivot bearings
- · Pendulum stop at steeringaxle (280-330)
- El-servo power steering with double acting cylinder
   Steer axle with narrow turning radius
- · Steer links of "dog-bone type" (easy to change)

### Drive Axle (front)

- Kessler D91 planetary axle with differential drive
   Maintenance-free oil-cooled Wet Disc Brakes (WDB)
- · Single parking brake, spring loaded & hydraulic
- High pressure filter (10 my) for the brakes
- Drive Axle ECG180-250, Width 3050mm
- Drive Axle ECG280-330, Width 3430mm

#### Wheels (Tyres & Rims)

ECG180-250, Tyres 14.00 x 24" (Rim 10.00 x 24")
 ECG280-330, Tyres 16.00 x 25" (Rim 11.25 x 25" / 2.0)

#### Powertrain

- BoschRexroth traction motor, S1 continuous power, at rated speed 115kW 1-speed mechanical drive transmission with water
- cooling
- BoschRexroth transmission
- Water cooling and heating for battery · Re-generative brake system / energy back to battery
- Electric motors and inverters with active water cooling
- Pump motor hydraulics, S1 continuous power, at rated
- speed 130kW Auxiliary motor 22 kW continous
- · Electric motors are protected inside the chassis

#### Power Electrics (670V)

- Electric system voltage 670V (Low Voltage Directive)
- Power distribution (670V) mounted on left side
  International charging standards CCS1 and CCS2
- · Charging connection plug (CCS) mounted on left side
- Charging unit with indicator lights and hatch cover
   Electric cabinet mounted on chassis with main parts

#### Battery (Lithium-ion)

- Lithium-ion integral battery unit, with TMS/BMS
- High capacity NMC-technology Maintenance-free battery

#### Battery with passive and active cooling and heating Controls

Double brake pedals (L + R)

Combined horn and blinker lever

· ECC, electronic climate control

direction switch)

Climate

(larger area)

windows

systems

Operator menu:

. - Svstem voltage

Actual gear

Multi-function lever LHS (parking brake/travel)

Tinted windows including laminated front window
Powerful cab heater, power 6 kW (20.500 Btu)

Strong AC cooling unit, power 14.0 kW (47.700 Btu)

Single wipers / washers on roof and rear windows

Menu controller with toggle wheel & push buttons
Programmable settings and full monitoring of all main

High-capacity ventilation unit - max air flow 483 m3/h

· Warning - hand brake (on/off) leaving seat

Multiple individual blowers (8x upwards /

2x downwards) • Fresh air and recirculation filter (replaceable)

Double wipers / washers on front window

· Interval wiper functions on front, roof and rear

Information Systems
Kalmar CanBus controls with 4.3" monitor

Danfoss controls DM430E in RAM mount

Travelling speed (km/h or m/h)
Clock and date

- Service time indicator (hours)

Trip computer / statistics

Various warning lights & signals:

Status of heating system & AC system

- Hydraulic and brake oil temperature

- Low coolant level electrical components

High coolant temp battery
High coolant temp electric components

Chassis, tanks & mudguards: Red RAL 3000
 Boom, attachment & axles: Black RAL 7021

Machine data sign on chassis incl. load chart

Warning, tyre pressure & oil pressure stickers
 Information & levers/joystick stickers

· Kalmar standard warranty: 12 months / 2.000 hours

- Low/high battery cell volt level/unbalanced power

Equipped with telemetric hardware for Kalmar Insight

Estimated time before empty battery (hour/min)

Operating time (hours)

- Service indicator

- Charging battery

- Failure indicator

batterv

Fleet Management

- Low brake pressure

Low washer fluid level

Low coolant level battery

- Low power battery volt level

- Low/high battery cell temp

Cabin: Iron-Grev RAL 7011

Rims: Iron-Grev RAL 7011

**Documentation and Decals** 

Instruction manualMaintenance manual, digitally

Spare parts catalogue, digitally

Load chart inside cabin

Fuse diagram

Warranty

- Electric levers for mast, tilt & fork carriage functions Battery Management System (BMS) with CanBus Electric accelerator pedal (hanging)
- ECG180-250: battery capacity 163 kWh
- ECG280-330: battery capacity 245 kWh
  Charging power: up to 350 kW
- High-power Lithium-ion chargers with CanBus

#### Thermal Management System (Lithium-ion) Battery Manangement System (BMS) with CanBus

- Smart controls of cooling and heating units
  TMS with cooling unit, water tank, pump and cooler
- · TMS with onboard heating unit and from grid
- connection TMS with passive-active-standby cooling and heating
- TMS cooling of motors, inverters and battery
  TMS heating of battery and cabin
- Power limitation functions to optimize consumption Limp home function at low SOC% (drive speed
- 8 km/h)

(TMS)

- Load-Sensing Hydraulics Load-sensing variable piston pumps (2x) Power-on-demand with high lift & lowering speeds Pumps for lift mast, tilt cylinders, carriage and forks Pump for brake oil pressure, steering and oil cooling Powerter devices and the second second
- Power steering, power brakes & ORFS-couplings
   Pressure filter for hydraulics / brakes (10 µm)
- Hydraulic tank (360 lit), cooler, breath filter & level
- Mast tilt angles: FW +5 / BW -10 deg (15 deg)
- Oil heater, 1kW, 400V, 3-phase (5 conductor, 32A)
- Fixed pump for brake pressure & oil cooling • Servo filter for the work hydraulics (10  $\mu$ m)
- Hydraulic oil cooler unit
  Hydraulic tank 360l

#### Lift Mast

- Large selection of mast types and lifting heights.
  Duplex Standard; 2-stage mast, with free-visibility
- · Strong, durable mast design (pair of cylinders/chains)
- · Heavy-duty mast profiles and strong cross members
- · Mast with strong mast wheels, bearings & guide rollers
- Large shafts-bearing for mast, strong tilt fixation
   Mast tilt angles +5 / -10 deg (FW / BW)

#### Fork Carriage

· Carriage with strong wheels, bearings & guide rollers • Widths; 3000 mm (180-250) / 3400 mm (280-330)

Tapering: standard 0-350 mm full thickness / 350-tip

Electric cabinet on chassis, battery box, batteries 24V

300 x 110 mm

Electrical System 24V

& main power switch

with taper

Cabin EGO

directions

Comfort

Protection Safety)

Structure

Fork mountings of roller-type
 Cross sections; (180-250), 250 x 110 mm / (280-330),

Electric cabinet, mounted behind driver

• 2 LED head lights on front fenders (one beam)

2 LED working lights rear on cabin (reverse)

4 blinker LED-lights (front - rear / left - right)

· 2 flashing LED-brake lights (when reversing)

Strong profiles, pillars and cross members

FOPS certified drivers cabin (Falling Object

ECG180-330, Tiltable cabin with full access to

powertrain & hydraulics • Large window sections with great visibility in all

· Large access doors with air-damper & key-lock

Drivers seat, mech. spring suspension, high back
Comfort seat, adjustable, sensor & 2-point belt

Interior lights with fade away function
Fully adjustable steering wheel incl tilt function

Electric adjustable work console (up-down/fw-rev)
 Work console; lift levers, controls, lamp buttons etc

Doors; sliding windows + access handles

Inside rear view mirror (right side)

· Power steering wheel with steer knob

2 tail / 2 brake LED-lights rear on counter weight
2 position LED-lights on each side of the truck

Spacious, modern cabin with great ergonomy level

• 2 LED working lights on mast (first cross member)

· Protection against chain slack (electronics) · Mast with automatic vertical function (auto-tilt) 1 rotating warning LED-beacon
Buzzer when reversing (reverse alarm)

**Options**<sup>\*</sup>

ECG180-330 (18-33 tonnes)

Wheels (Tyres and Rims)

· Other brands up on request

163 kWh battery (nominal capacity)

245 kWh battery (nominal capacity)
392 kWh battery (nominal capacity)

Battery (Lithium-ion)

Hydraulics

function

Lifting Mast

Forks

designs

full taper

attachment

(FSS hook-on type)

Inverted forks

Steel magnet

Spreader

DAB

frequency)

- Coil ram

- Rotator - Load stabilizer

Attachment • Various attachments available:

- Mounting of attachments

Flectric air pressure horn

- Other attachments up on request

Models with standard and short wheelbases

Spare wheels, tyres and rims of various brands
Diagonal and radial tyres of well known brands

• Extra hydraulic function including hoses (per function)

Quick release couplings aerogrip 1/2 (per function)
 Individual fork positioning including 5th hydraulic

· Hydraulic cylinder accumulator for lifting "standard"

Hydraulic cylinder accumulator for lifting "auto on/off"

Protection against opening arms when clamped load
Other Tilt angles up on request

· Extra functions for attachments (paper, steel, precast)

Duplex Standard (no FL); lift heights 3.00 - 10.00 m
Duplex Freelift (full FL); lift heights 3.00 - 7.00 m

Triplex Freelift (full FL); lift heights 4.50 - 7.00 m

Simplex (no FL); lift heights 2.00 - 4.00 m
Other lift heights / closed heights upon request

Fork Carriage • ECG180-250: Sideshift/fork positioning: width

ECG280-330: Sideshift/fork positioning: width

ECG180-250: Low model of SS/FP-carriage: width 3.00 m

ECG180-330: Sideshift/fork position + center

· Other carriage width upon request

Other cross sections upon request

levelling: width 3.00 - 4.00 m • Attachments: carriage sides, chain brackets & hoses

· Attachment of various brands for factory integration

Large selection of fork dimensions, tapering and

Length: 2400 up to 3000 mm in steps (special)

· Tapering: various optional tapering / short or

or attachment • Fork Shaft System; pin-type / forks, coil ram

Kissing forks with chamfer inside/outside

(integral roller-type)

Kissing forks with chamfer inside/outside

Fork Shaft System; hook-on type / forks, coil ram

Hydraulic levelling fork (up/down) on left fork or / and right fork

Electrical System (24V) • Tuner FM-AM, RDS, MP3, USB, Bluetooth, Stream

• Tuner FM-AM, RDS, MP3, USB, Bluetooth, Stream /

Power sockets: 2x24V and 2x12V (in door columns)

Power sockets: 2x24V / 1x12V / 2xUSB 5V

Reverse alarm (beeping or white noise - multi

· See fork dimensions under Specifications

3.20 / 3.50 / 3.80 / 4.00 m

3.00 / 4.05 / 4.20 m

Push-button hydraulic function via magnet valve

Diagonals Continental CM+
 Radials: Continental RT20 and Michelin XZM

Extra mud flaps (front and rear)
Steel grid protections: fender, mast & rear

Anti-slip strips: mudguards, tanks & lamp brackets

Lamps

pole LHS)

Safety functions

default 15 km/hv

Cabin EGO

Structure

(repl 6 mm)

and laminated

· 3-point seat belt

Seat heating

2-point belt

Controls

Indicator lamps:

- Parking brake

Additional Equipment

technician)

seatbelt on)

(DAFO Forrex)

foot steps) Tool kit

Head beam

Climate

back, 2-point belt

Seat cover in vinvl

Extended seat backrest

Headrest for driver's seat

Armrest adjustable left side

Comfort

Alcolock Draeger in cabin

Elevated cabin 300 mm

Chassis

• 2 extra LED working lights - in mast (FW) • 2 extra LED working lights - rear on cabin (FW) 4 extra LED working lights - rear on cabin (mix)
6 extra LED working lights - rear on cabin (mix) 2 extra LED working lights - front on cabin roof
 1 extra LED working lights - between tilt cylinder • 2 high/low beam Halogen working lights (repl LED) 1 LED rotating warning beacon (on adjustable

Blue safety light, rearward or forward
Red safety light, rearward or forward · Red safety zone light, Left and Right direction Rotating beacon LED, activated via reverse gear
Other combination up on request

Overload indication for lift/tilt incl. speed restriction Speed limitation; default 15 km/h (set by technician) Speed limitation at specified load (set by technician) Speed limitation at specified lift height (set by techn.) Speed restriction set by customer in display;

Tyre pressure monitoring system (TPMS / Bluetooth)

Globetrotter cabin +200 mm higher, roof 12 mm

 Rotatable Driver Seat, electric 180 deg (to the left) Steel grid protection for front window Steel grid protection for roof window

 Door opening holder (left side) Flat front window with steel profiles, tinted

Roof window 12 mm (repl standard 6 mm)

Electric cabin tilt pump (up/down)
Electric heated mirrors, front fender/standard pos

 External cabin reverse mirrors (2x) External cabin reverse mirrors (2x) with heating

· Electric heated + adjustable mirrors, front mudguards

· Air cusioned driver seat with horizontal suspension

Leather reinforced seat, high backrest, 3-point belt

and heating
Grammer Actimo XL, air cushion, heating, high back,

 BE-GE 3100, air cushion, heating, airvent, high back, 2-point belt, leather reinforced seat Isringhausen 6830KA/880, air cushion, heating, high

 Extra trainer seat incl. 2-point belt · Bracket for terminal and monitor (RHS)

Travel direction button on 1st lift lever (F-N-R)

Electronic joystick (EGO)
Electronic lever steering (without feedback) · Electronic mini-wheel steering (no feedback)

- Direction indication (blinkers)

· Sun visors front, roof and rear windows

Enhanced Safety Package
 Speed limitation default 15 km/h or free (set by

- Blue safety light backwards via back alarm Rear warning radar (for reverse camera/monitor

in cabin) - Seat belt interlock (active before driving -

Semi-automatic fire suppression system

Fire extinguisher 6 kg, powder (LHS / behind

- · Central greasing system (14-18-24 grease points)
- Tilt indicator of mechanical type
  Tilt indicator of electronic type (in display)
- Electronic weight indicator in cabin control monitor · Heat protection kit (incl hoses)
- Heat protection mechanical kit
- Wheelnut protection
- Additional equipment for roadtraffic (LGF-sign)
   Camera safety
   Modular full HD solutions (1920x1080p)
- Extra front mast camera to cab monitor
  Extra front carriage camera to cab monitor
- · Radar warning sensors rear (2x) to cab monitor Monitor 7in Quad, max 4 connections (repl Dual)
- Monitor 10in Quad, max 4 connections (repl Dual)
- · DVR recorder, up to 4 channels, with SD-card
- (128 GB)
- 360 birdview camera solution (not with sliding cabin)

#### Information Systems

#### · VDI - Vehicle Data Interface

### Fleet Management (Kalmar Insight)

- Insight licence (only certified countries)
- Insight Driver Monitor (RFID reader + 10 driver tags) Insight extra driver tags (10 tags)

Colour

- Other RAL colour than standard, chassis
- Special and multiple colours, chassis
  Other colour than standard, striping foil
- Reinforced anti-corrosion protection

#### **Documentation & Decals**

- · Extra set of documentation
- Workshop manuals
  Load chart lbs/inch in cab & sign "no riders"
- · Documentation on memory stick

- Training packages (driver, service, maintenance, software)
- Contact Kalmar Training Centre for more information

#### Warranty

- Additional warranty packages available:
- Gold (complete forklift): max 5 yr/10.000h Silver (drive line): max 8 yr/16.000h
- Bronze (structural parts): max 10 yr/20.000h
- Contact Kalmar for more information

# Specifications

MODELS LIFTING CAPACITY				ECG180-12	ECG200-12	ECG220-12	ECG250-12	ECG280-12	ECG300-12	ECG330-12		
PAG	Rated capacity		kg	18000	20000	22000	25000	28000	30000	33000		
QCA	Load centre distance	L4	mm	1200	1200	1200	1200	1200	1200	1200		
	Truck length (to fork face front)	L	mm	6090	6090	6090	6340	6925	6925	6925		
	Distance, centre drive axle - fork face front	L2	mm	1070	1070	1070	1070	1140	1140	1140		
	Wheelbase	L3	mm	4000	4000	4000	4250	4650	4650	4650		
(0)	Truck width (over tires)	В	mm	3050	3050	3050	3050	3430	3430	3430		
SNO	Roof height cabin (basic forklift)	H6	mm	3290	3290	3290	3290	3450	3450	3450		
ISN	Seat height EGO	H8	mm	2150	2150	2150	2150	2300	2300	2300		
DIMENSIONS	Height / width, max (with tilted cabin)	T1/T2	mm	3800 / 3700	3800 / 3700	3800 / 3700	3800 / 3700	3800 / 3800	3800 / 3800	3800 / 3800		
	Track (c-c), front / rear	S1/S2	mm	2200 / 2200	2200 / 2200	2200 / 2200	2200 / 2200	2440 / 2540	2440 / 2540	2440 / 2540		
	Turning radius, outer / inner	R1/R2	mm	5600 / 425	5600 / 425	5600 / 425	5875 / 550	6650 / 950	6650 / 950	6650 / 950		
	Aisle width min, at 90° driving with forks	A1	mm	9270	9270	9270	9550	10325	10325	10325		
	Ground clearance, min - max		mm	300	300	300	300	300	300	300		
Duplex Standard <sup>1</sup>	Lifting height	H4	mm	5000	5000	5000	5000	5000	5000	5000		
	Mast height, min	H3	mm	4320	4320	4320	4320	4520	4520	4520		
	Mast height, max	H5	mm	6820	6820	6820	6820	7020	7020	7020		
Forks	Mast tilt, forward – backward	a – ß	0	5/10	5/10	5/10	5/10	5/10	5/10	5/10		
P G Forks	Width x Thickness	bxa	mm	250 x 110	250 x 110	250 x 110	250 x 110	300 x 110	300 x 110	300 x 110		
9 Z	Length	l	mm	2400	2400	2400	2400	2400	2400	2400		
LIFTING	Forks position, outside width, min-max.	V	mm	2700 / 800	2700 / 800	2700 / 800	2700 / 800	3150 / 850	3150 / 850	3150 / 850		
	Forks sideshift, max stroke at opening (c-c)	V1 – V	mm	557 / 1585	557 / 1585	557 / 1585	557 / 1585	557 / 1585	625 / 1900	625 / 1900		
	Fork carriage width <sup>2</sup>	b3		3000	3000	3000	3000	3400	3400	3400		
Service weight <sup>3</sup>	Integral battery (Li-Ion)		kg	28 500	29 800	31200	32 900	38 300	39 500	41500		
Axle load front	Unloaded		kg	15 000	15 000	15 000	15 500	20 500	20 500	20 500		
Axle load front	At rated load		kg	43 200	46 300	49 500	53 900	62 300	65 300	69 800		
Axle load rear	Unloaded		kg	13 500	14 800	16 200	17 400	17 800	19 000	21000		
	At rated load		kg	3 300	3 500	3 700	4 000	4 0 0 0	4 200	4 700		
Wheels <sup>4</sup>	Number of wheels, front – rear (x = driven)			4 – 2	4 - 2	4 - 2	4 - 2	4 - 2	4 – 2	4 – 2		
S Tyres	Pneumatics, type / pressure (front - rear)		Мра	Diagonal / 1.0	Diagonal / 1.0	Diagonal / 1.0	Diagonal / 1.0	Diagonal / 1.0	Diagonal / 1.0	Diagonal / 1.0		
	Dimensions, front – rear		tum	0	14.00×24" - 14.00×24"	14.00×24" - 14.00×24"	14.00×24" - 14.00×24"	16.00×25" - 16.00×25"	16.00×25" - 16.00×25"	16.00×25" - 16.00×25"		
Rims	Dimensions, front – rear		tum		10.00x24" - 10.00x24"	10.00x24" - 10.00x24"	10.00x24" - 10.00x24"		11.25x25"/2.0 - 11.25x25"/2.0			
Steer axle	Manufacturer, type - designation				/ power steering / single cylinder	Kalmar steer axle double acting		Kalmar steer axle	e / power steering / double act	ing single cylinder		
Drive axle	Manufacturer, type - designation			Kessler D91 Differential and hub reduction		Kessler D91 Differential and hub reduction		Kessler D91 Differential and hub reduction				
Service brakes	Type – affected wheels			Oil cooled wet disc brakes (WDB) / drive wheels		Oil cooled wet disc brakes (WDB) / drive wheels		Oil cooled wet disc brakes (WDB) / drive wheels				
Parking brake	Type – affected wheels				ated disc brakes – wheels	Dry, spring activated disc	Dry, spring activated disc brakes – Drive wheels		Dry, spring activated disc brakes – Drive wheels			
Hydraulic tank	Oil volume		Lt	360	360	360	360	360	360	360		
Notes:												

Notes:

Technical data: mast Duplex Standard with 5000 mm lift height. Technical data: fork carriage with integral sideshift / fork position (SSFP). Service weights / axle loading: values with standard configuration. Wheels: other combinations of wheels are available (tyre and rim).

1. 2. 3. 4.

# **Powertrain**<sup>1</sup>

MODELS	Models		ECG 180-12	ECG 200-12	ECG 220-12	ECG 250-12	ECG 280-12	ECG 300-12	ECG 330-12		
MOI	Wheelbase (L3)	mm	4000	4000	4000	4250	4750	4750	4750		
	Manufacturer - motor / inverter brand			Bo	osch-Rexro	oth / lithium-i	on range / C	anBus			
	Motor - model / type			AC	C / Perman	ient Magnet S	Synchronous	Motor			
	Motor - Inverter, type of cooling				V	Vater-based	cooling				
	Protection rating (IP-rating)					IP6K7 and IP	6K9K				
	Regenerative brake function				Ye	s / charging o	of battery				
	Acceleration settings / power programming					In 10 steps (	1 - 10)				
~	Retardation settings / brake programming		In 10 steps (1 - 10)								
MOTOR	Traction drive motor, max power (S1 continuous duty) @ rated speed	kW		1	15			115			
~	Traction drive motor, max power (S2 short time duty) @ rated speed	kW		2	42						
	Hydraulic pump motor, max power (S1 continuous duty) @ rated speed	kW		1	30			130			
	Hydraulic pump motor, max power (S2 short time duty) @ rated speed	kW		2	32			232			
	Auxiliary motor, max power (S1 continuous duty) @ rated speed	kW		2	22			22			
	Auxiliary motor, max power (S2 short time duty) @ rated speed	kW		2	4			44			
	Manufacturer - transmission brand					Bosch-Rex	roth				
	Transmission - type designation				1-sp	eed / speed	reduction				
Щ.	Manufacturer - drive axle brand		Kessler								
DRIVE	Drive axle - type designation		D91-PL489 / differential + hub reduction						ntial + hub		
	Energy consumption, normal driving, average values <sup>2</sup>	kWh/h	kWh/h 28 - 40				35 - 46				
	Energy consumption, according EN16796	kWh/h		Т	BD			TBD			
	Battery technology / type		Lithiu	m-lon - NN	1C (LiNiMn	CoO2)	Lithium-lo	on - NMC (Li	NiMnCoO2)		
	Battery unit, cooling / heating		Water-based cooling / heating								
	Battery nominal capacity	kWh		163		163		245			
	Battery usable capacity	kWh		139		139		210			
≿	Optional battery capacity	kWh		245		245 & 392		392			
BATTERY	Optional Battery usable capacity	kWh		210		210 & 314		314			
BAT	System nominal voltage	V	666								
	Charging inlet capacity (max)	kW	350 (continuous)								
	Charging inlet standard <sup>3</sup>		CCS1 or CCS2								
	Charging heather connection	А	400V / 32A / 3-PHASE / NE								
	Control system battery, voltage – capacity	(V / Ah)	Ah) 2x12 / 135-145								

Notes:
 Technical data is preliminary and is subject to change.
 Energy consumption; low, medium or high intensity duty cycles.
 Europe; type CCS2 available from 2022. USA/CAN; type CCS1 available from 2025.

# Performance\*

	Models			ECG 180-12	ECG 200-12	ECG 220-12	ECG 250-12	ECG 280-12	ECG 300-12	ECG 330-12-9
	Travel speed, forward - reverse	Unloaded	km/h	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25
		At rated load	km/h	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25	25 - 25
SDS	Lifting speed	Unloaded	m/s	0.40	0.40	0.40	0.4	0.35	0.35	0.35
SPEEDS		At 70 % of rated load	m/s	0.40	0.40	0.40	0.40	0.35	0.35	0.35
	Lowering speed	Unloaded	m/s	0.34	0.34	0.34	0.34	0.32	0.32	0.32
		At rated load	m/s	0.40	0.40	0.40	0.40	0.40	0.40	0.4
	Gradeability, boost function (max)	Unloaded	%	29	27	26	24	21	20	19
		At rated load	%	17	15	14	13	11	10	10
POWER	Gradeability, 1-5km/h (Cont)	Unloaded	%	18	17	16	15	13	12	12
РО		At rated load	%	10	9	9	8	7	6	6
	Drawbar pull, max boost		kN	83	83	83	83	83	83	83
	Drawbar pull, max continuous		kN	54	54	54	54	54	54	54
0	Noise level, inside EGO cabin	EN12053, LpAZ	dB(A)	68	68	68	68	68	68	68
SOUND	Noise level, outside	EN12053, LWAZ	dB(A)	96	96	96	96	96	96	96
S	Noise level, outside	2000/14/EC, LWAZ	dB(A)	98	98	98	98	98	98	98

# Load capacity



\* All data is correct at time of publication.

# Lifting equipment\*

We offer a full range of duplex, triplex and free-lift equipment.\*

		ECG18	30-250			ECG280-330					
	Lift Height	Mast	Height	Free Lift	Lift Height	Mast	Free Lift				
	H4	H3 min	H5 max	H2	H4	H3 min	H5 max	H2			
	3000	3320	4820	-	3000	3520	5020	-			
DUPLEX STANDARD (2-stage / NFL)	3500	3570	5320	-	3500	3770	5520	-			
	4000	3820	5820	-	4000	4020	6020	-			
	4500	4070	6320	-	4500	4270	6520	-			
	5000	4320	6820	-	5000	4520	7020	-			
ЧЧ,	5500	4570	7320	-	5500	4770	7520	-			
ST/ ge /	6000	4820	7820	-	6000	5020	8020	-			
-sta	6500	5070	8320	-	6500	5270	8520	-			
PI D	7000	5320	8820	-	7000	5520	9020	-			
	7500	5570	9320	-	7500	5770	9520	-			
	8000	5820	9820	-	8000	6020	10020	-			
	8500	6070	10320	-	8500	6270	10520	-			
	9000	6320	10820	-	9000	6520	11020	-			
	9500	6570	11320	-	9500	6770	11520	-			
	10000	6820	11820	-	10000	7020	12020	-			
		ECG18	30-250	-		ECG2	80-330	-			
	Lift Height	Mast	Height	Free Lift	Lift Height	Mast	Height	Free Lift			
	H4	H3 min	H5 max	H2	H4	H3 min	H5 max	H2			
ЕT %)	3000	3420	4920	1500	3000	3620	5120	1500			
L 50	3500	3670	5420	1750	3500	3870	5620	1750			
	4000	3920	5920	2000	4000	4120	6120	2000			
DUPLEX FREE LIFT (2-stage / FFL 50%)	4500	4170	6420	2250	4500	4370	6620	2250			
JPL	5000	4420	6920	2500	5000	4620	7120	2500			
Ξų	5500	4670	7420	2750	5500	4870	7620	2750			
	6000	4920	7920	3000	6000	5120	8120	3000			
	6500	5170	8420	3250	6500	5370	8620	3250			
	7000	5420	8920	3500	7000	5620	9120	3500			
		ECG18	30-250		ECG280-330						
و ⊥	Lift Height	Mast I	Height	Free Lift	Lift Height	Mast	Height	Free Lift			
33%) 33%)	H4	H3 min	H5 max	H2	H4	H3 min	H5 max	H2			
FREE / FFL (	4550	3500	6350	1700	4550	-	-	-			
e ∕ I	4625	-	-	-	4625	3680	6630	1625			
TRIPLEX   (3-stage /	5150	3700	6950	1900	5150	-	-	-			
TRI (3-s	6000	-	-	-	6000	4130	8010	2100			
	6500	4150	8300	2350	6500	-	-	-			
	6950	4300	8750	2500	6950	-	-	-			
ge)		ECG18	30-250			ECG2	80-330				
SIMPLEX (1-stage)	Lift Height	Mast	Height	Free Lift	Lift Height	Mast	Height	Free Lift			
Ϋ́	H4	H3 min	H5 max	H2	H4	H3 min	H5 max	H2			
PLE											
IMIS											

### Notes\*:

- 1.
- ECG90-140: models ECG90-6, 100-6, 120-6, 127-6 and 140-6. ECG100-180: models ECG150-6, 160-6, 180-6, 160-9, 100-12, 120-12, 150-12 and 160-12.
- 2. 3 ECG90/100/120-6 has 11.00x20" tires, when using 12.00x20" tires, please add +25 mm on H3 and H5. ECG127/140-6 has 12.00x20" tires, please add +25 mm on H3 and H5. Duplex Heavy-Duty: mast range with additional reinforcements. The lifting cylinders are mounted behind the mast profiles on Duplex Standard, Duplex Freelift & Triplex freelift.
- 4. 5. The lifting cylinders are mounted outside the mast profiles on Duplex Heavy-Duty. The freelift cylinders are mounted inside the mast profiles on Duplex Freelift and Triplex freelift.

# Attachments





Duplex standard Lift height 3000 - 10000 mm

Duplex free lift Lift height 3000 - 7000 mm

Carriages

Masts





Carriage sideshift / fork positioning

Carriage for Sideshift / Fork position (SS/FP) and Centre Levelling

Forks





Fork Shaft System (Hook on type or roller type) Forks with roller bearings (SS/FP) and fork levelling







Simplex





Carriage with kissing forks for steel handling





Coil ram





All Kalmar Electric Forklifts come with a 1 year/2000 hour warranty.

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